

INNOVATION

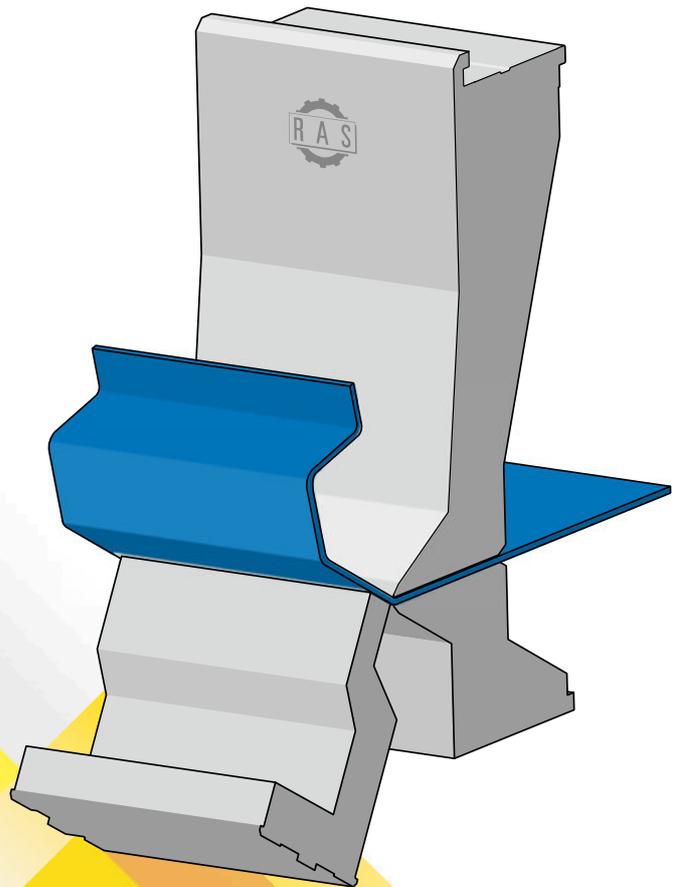
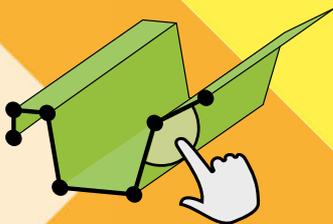
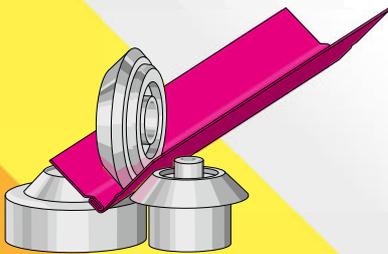
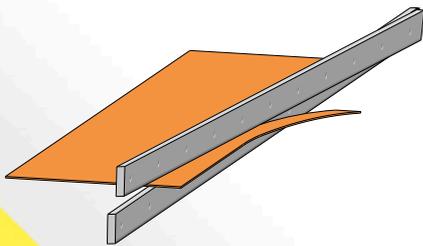


MADE IN GERMANY



RAS REINHARDT MASCHINENBAU GMBH

# Production Program



[WWW.RAS-ONLINE.DE](http://WWW.RAS-ONLINE.DE)

## Forming

FLANGING MACHINE

# RAS 21.20



The RAS 21.20 flanging machine offer a proven technology in the ventilation industry, when arc segments are manufactured for air ducts. The forming rolls turns up 90 degree flanges on radius cheeks so that the parts are ready for Pittsburgh or Snaplock joints.



Production of edge flanges for air duct components



Top attachment for button punch



The forming rolls of the RAS flanging machine can create different flange heights—matching the required joints



Automatic sheet guide system



### RAS 21.20

SHEET THICKNESS MAX.	1.5 mm
FL. HEIGHT (MIN.–MAX.)	6–15 mm
SPEED	0–9.4 m/min



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**Bending**

**Cutting**

**Forming**

**Software**

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