

INNOVATION

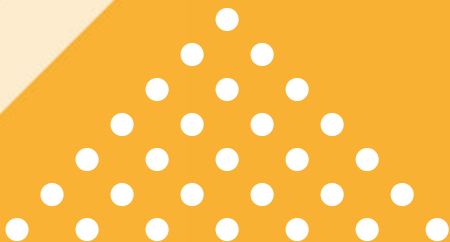
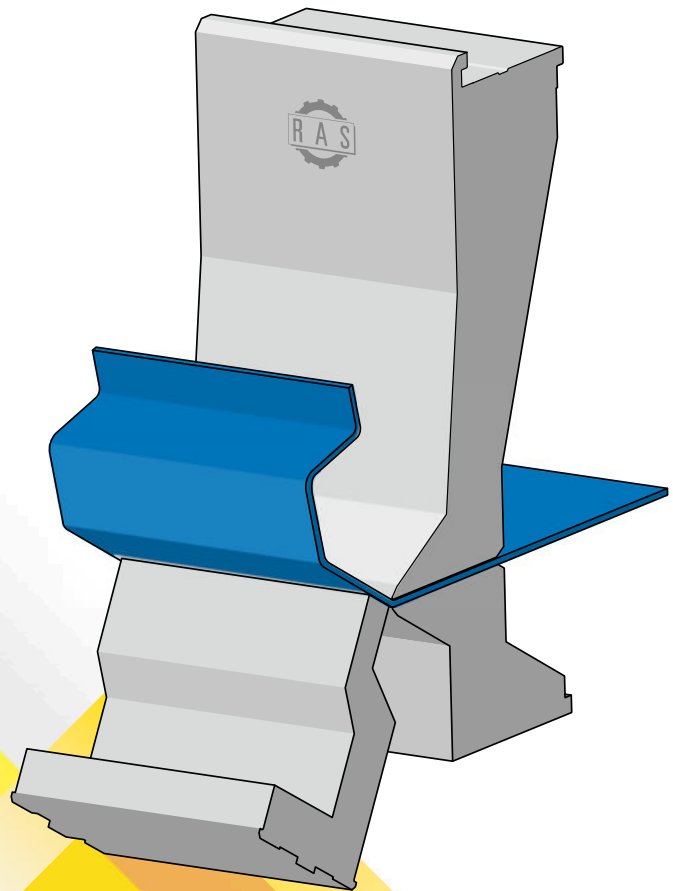
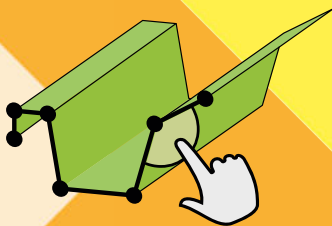
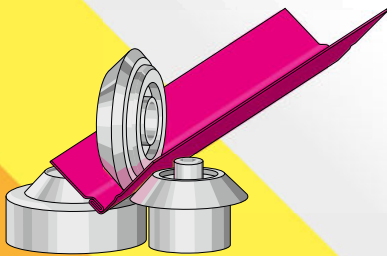
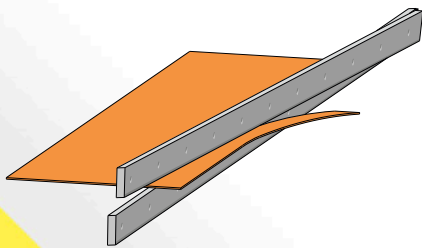


MADE IN GERMANY



RAS REINHARDT MASCHINENBAU GMBH

# Production Program



[WWW.RAS-ONLINE.DE](http://WWW.RAS-ONLINE.DE)

## Forming

### DUCT SEAMING MACHINES

# DuctZipper L-Form



The DuctZipper in L-shape is specifically designed for large ducts. On the DuctZipper-L the working position is rotated by 45 degrees. The horizontal flange of the duct rests on the table while the vertical flange is directed straight up. Gripping grooves in the vertical wall let the operator easily hold and guide the duct while passing it through the machine.



Easily accessible forming rolls for cleaning and maintenance.



Working speed doubled through quicker loading of following part.



Even very large ducts can be produced with only two operators.



Improved seaming accuracy also results in a reduced distortion of the duct cross-section.



For large ducts and high productivity



DuctZipper L	RAS 20.10-L	RAS 20.12-L
SHEET THICKNESS MAX.	0.5–1.00 mm	1.0–1.25 mm
DUCT CROSS-SEC. MIN.	100 x 100 mm	140 x 140 mm
SPEED CA.	15 m/min.	15 m/min.



INNOVATION  
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**Bending**

**Cutting**

**Forming**

**Software**

RAS Reinhardt Maschinenbau GmbH  
Richard-Wagner-Straße 4 -10  
71065 Sindelfingen

Fon: + 49-7031-863-0  
info@ras-online.de

[WWW.RAS-ONLINE.DE](http://WWW.RAS-ONLINE.DE)